NDT Z Z	**IZVEŠTAJ O VIZUELNOM PREGLEDU** ***VISUAL TEST REPORT*** **LABORATORIJA ZA ISPITIVANJE BEZ RAZARANJA** ***LABORATORY FOR NONDESTRUCTIVE TESTING***	**Broj:** *Number:* **112/39VT/23** **Strana:** *Page:* **1** **od** *of* **9**

Izdaje: NDT-ZZ d.o.o. Beograd-Zemun, Tomice Popovića 26/2, tel/fax: 011/3753-782, mob:069/3321-939, e-mail: ndtzzoffice@gmail.com

Objekat: *Object:*	Objekat : Zeleznicka stanica Novi Sad Element : Nosaci staklene fasade		
Naručilac: *Purchaser:*	PROFI INDUSTRIJA DOO za Starting d.o.o Beograd		
Predmet ispitivanja: *Object to be tested:*	Ugaono zavarenih spojeva na konstrukciji		
Zahtev naručioca: *Request of the purchaser:*	od 18.07.2023.god.	**Datum i mesto ispit.:** *Date and place of testing:*	22.07.2023.god.Ugrinovci

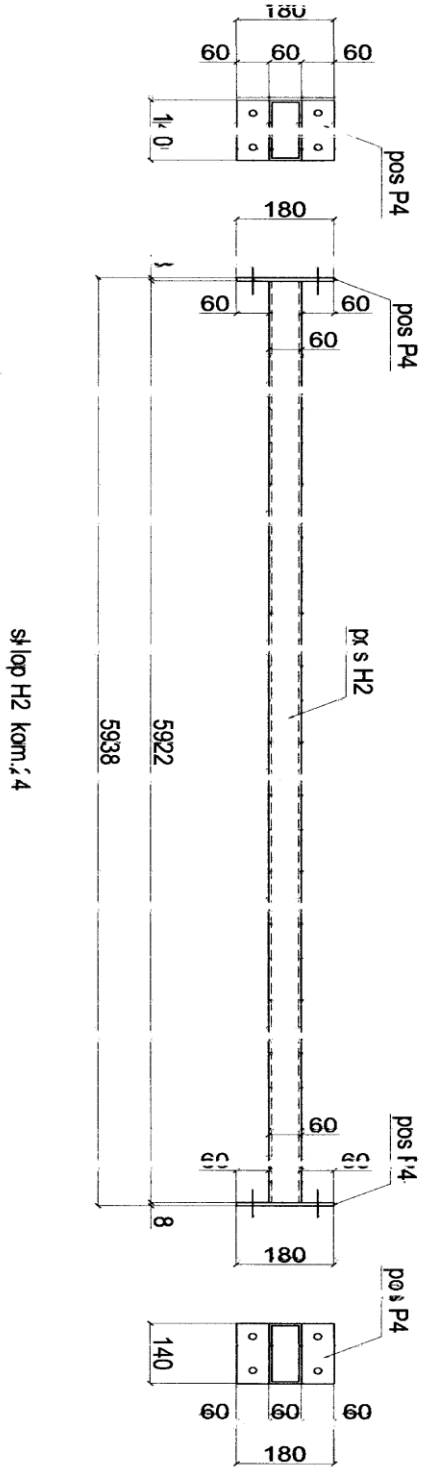
Oznaka/fabr. Br.: *Identification/factory num.:*	H1,H3,H2,V1 i V2	**Vrsta spoja:** *Weld type:*	FW
Dimenzije: *Dimensions:*	NA SKICAMA	**Postupak zavarivanja:** *Welding process:*	135
Crtež broj: *Drawing No.:*	/	**Vreme eksploatacije:** *Service period:*	novo
Materijal/standard: *Material/Standard:*	S355 J2 /EN 10025	**Radna temperatura:** *Working temperature*	/
Dodatni mat./standard: *Filler material/standard:*	BOEHLER EMK6 (Ø1,2 mm)/ EN ISO 14341-A	**Radni pritisak:** *Operating pressure:*	/
Interna oznaka: *Internal designation:*		**Napomena:** *Remark:*	/

Ispitivanje prema standardima : *Testing according to standards*	SRPS EN ISO 17637;2012 SRPS ISO 5817;2008 SRPS EN 13018;2008	**Ispitna strana:** *Outside Insaide surface:*	Spoljašnja/ *Outdoor*
Pribor: *Acessories:*	Merilo A.W.S.Gauge	**Priprema površine:** *Surface preparation:*	čeličnom četkom/Steel brush
Korišćena oprema: *Equipment used:*	Lupa x 3/ *loupe*	**Osvetljenje:** *Illumination*	Prirodno-veštačko/ *Natural and artificial*
Obim ispitivanja: *Scope of testing:*	100%	**Temp. predmeta/okoline:** *Object/Ambient temperature.:*	20/20°C

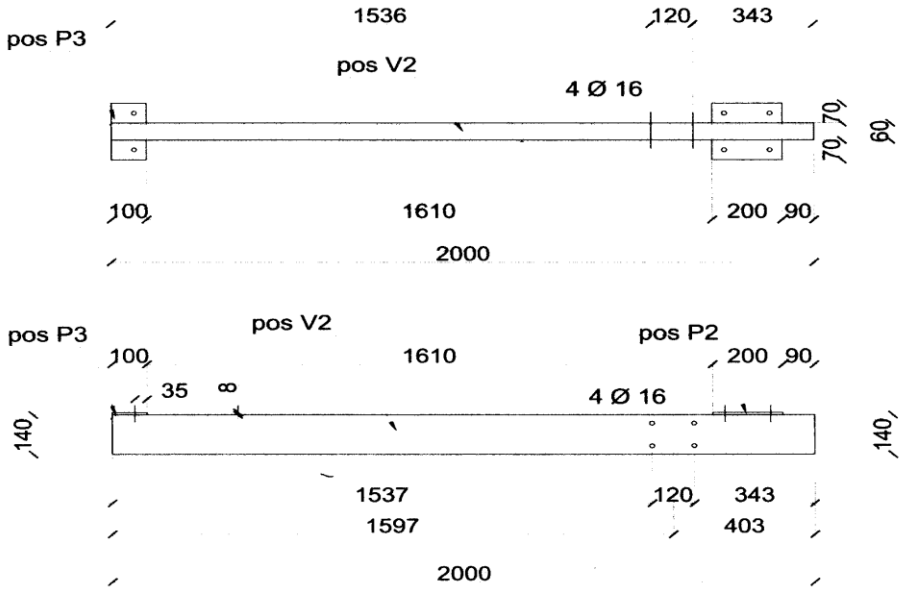
Vizuelnim pregledom sučeono i ugaono zavarenih spojeva na nisu uočene nedozvoljene greške i odstupanja prema SRPS EN ISO 5817 za zadani nivo kvaliteta „C" zavarenih spojeva

Rezultati ispitivanja se odnose samo na ispitani uzorak. Ovaj izveštaj se ne sme reprodukovati, izuzev u celosti, bez pismene saglasnosti direktora NDT-ZZ
The results relate only to the items tested. The test report shall not be reproduced except in full, without written approval of the director of NDT-ZZ

Izdaje: NDT-ZZ d.o.o. Beograd-Zemun, Tomice Popovića 26/2, tel/fax: 011/3753-782, mob:069/3321-939, e-mail: ndtzzoffice@gmail.com

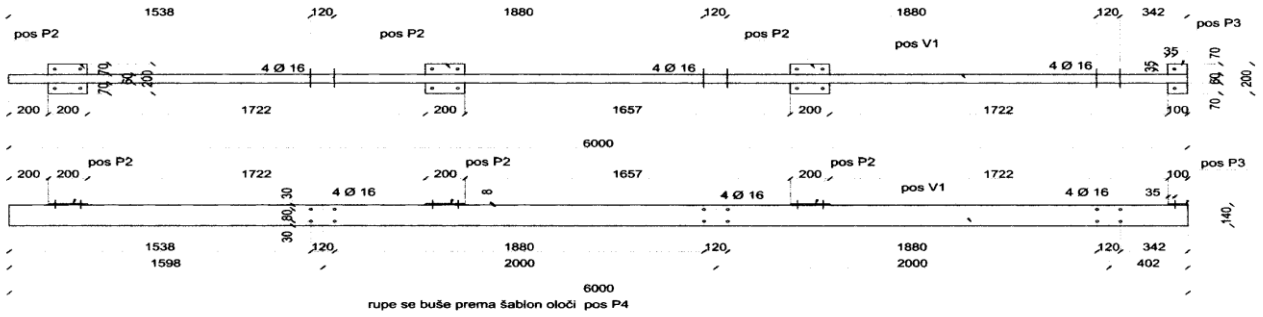


Rezultati ispitivanja se odnose samo na ispitani uzorak. Ovaj izveštaj se ne sme reprodukovati, izuzev u celosti, bez pismene saglasnosti direktora NDT-ZZ
The results relate only to the items tested. The test report shall not be reproduced except in full, without written approval of the director of NDT-ZZ



sklop vertikala V2 kom.7

Rezultati ispitivanja se odnose samo na ispitani uzorak. Ovaj izveštaj se ne sme reprodukovati, izuzev u celosti, bez pismene saglasnosti direktora NDT-ZZ
The results relate only to the items tested. The test report shall not be reproduced except in full, without written approval of the director of NDT-ZZ



rupe se buše prema šablon oloči pos P4

sklop vertikala V1 kom.7

Mesto i datum *Place, Date*	**Ispitao/Ocenio** *Tested/Verified by*
Beograd, 24.07.2023.	Ivan Mirosavljević I-270121/1-1P/VT 2

Overio *Verified*
Zoran Zagorac ZCP-75/VT 2-C I-NDT-3/00100/16 IWT, IWI-C

Rezultati ispitivanja se odnose samo na ispitani uzorak. Ovaj izveštaj se ne sme reprodukovati, izuzev u celosti, bez pismene saglasnosti direktora NDT-ZZ
The results relate only to the items tested. The test report shall not be reproduced except in full, without written approval of the director of NDT-ZZ